

# FIVE-AXIS ADJUSTABLE SELF-CENTERING VISE

Model: ASC-130x310K  
ASC-160x310K



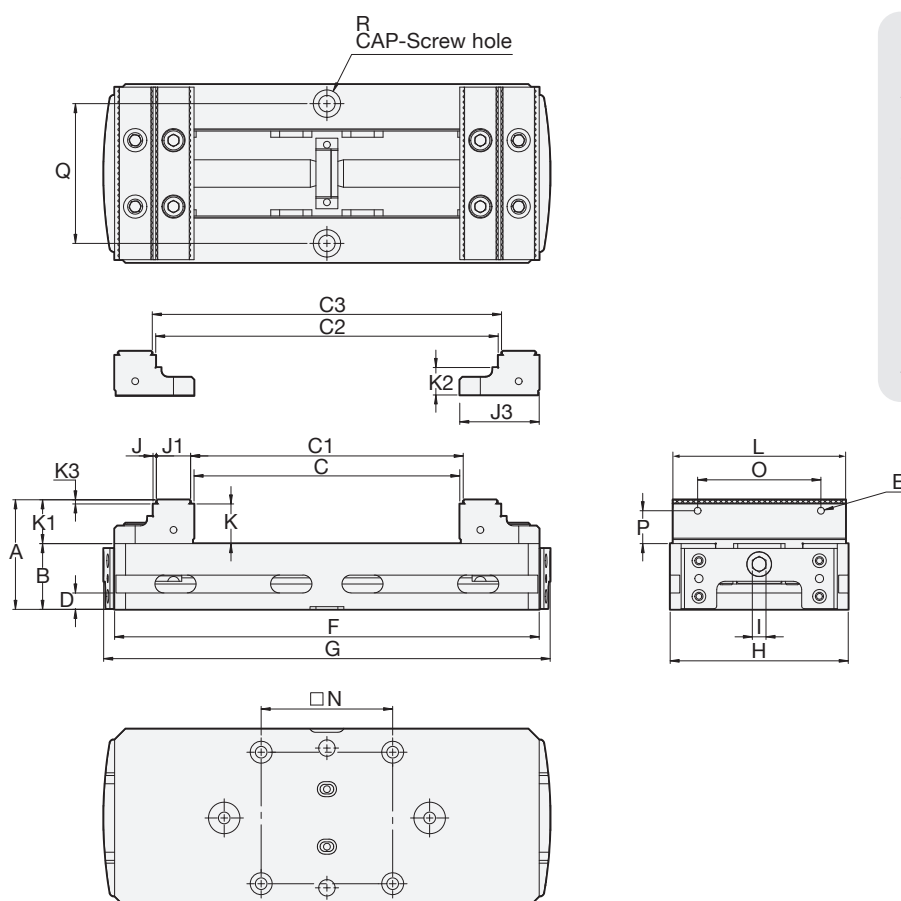
- High rigidity due to reinforced stud bolt seat and hard jaws, suitable for machining large workpieces.
- Applicable to all machine tool models. With the patented center positioning threaded pin, users can regulate clamping center easily and rapidly.
- All ASC-Series Vises are dedicated to consistency in materials and manufacturing processes.

## ASC-K Series

### STANDARD ACCESSORIES:

- 4 pcs of Clamp
- 1 pc of Wrench



**ASC-130x310K****ASC-160x310K****OPTIONAL ACCESSORIES:**

- Rectangular Plate
- Master Gauging Pallet
- Pull Studs

Please refer to Page 34  
Zero Point Quick Change Devices

**SPECIFICATIONS** (Material: Vise body S50C. Rail hardness: HRC 50 / Jaws SCM440. Hardness: HRC 48-50)

Unit: mm

| Model        | A  | B  | C   | C1  | C2  | C3  | D  | E  | F   | G   | H   | I  | J   | J1 | J3 |
|--------------|----|----|-----|-----|-----|-----|----|----|-----|-----|-----|----|-----|----|----|
| ASC-130x310K | 80 | 48 | 194 | 199 | 250 | 255 | 12 | M6 | 310 | 326 | 130 | 10 | 2.5 | 25 | 58 |
| ASC-160x310K | 80 | 48 | 194 | 199 | 250 | 255 | 12 | M6 | 310 | 326 | 160 | 10 | 2.5 | 25 | 58 |

| Model        | K  | K1 | K2 | K3 | L   | N  | O  | P  | Q   | R   | Pull Stud        | Weight (kg) |
|--------------|----|----|----|----|-----|----|----|----|-----|-----|------------------|-------------|
| ASC-130x310K | 29 | 32 | 20 | 3  | 126 | 96 | 90 | 24 | 102 | M12 | <b>M-96x96PS</b> | 13.6        |
| ASC-160x310K | 29 | 32 | 20 | 3  | 156 | 96 | 90 | 24 | 120 | M12 | <b>M-96x96PS</b> | 17.4        |